

DRIVING WOOD TRANSFORMATION<sup>™</sup>



# ALWAYS AVAILABLE. ON TIME.



Sales and operations planning (S&OP) is the equivalent of an airport's control tower for your softwood mill(s). It's where directions and priorities come from. It's essential to sticking the landing—every time.

PMP WESCHEDULE<sup>™</sup> (part of PMP TEAMMATE<sup>™</sup>) is the result of over 15 years working with more than 100 mills to flawlessly orchestrate sales and operations so that you can consistently deliver the right quality products at the right time to your customers.

Like everything we make, PMP WESCHEDULE is specifically designed for the unique needs of the wood transformation industry. With all the sawdust on our boots, we understand that mills don't operate the same as other manufacturing installations.

### **BENEFITS**

- Better manage supply variations
- Optimize your supply chain regardless of variations
- Consistently meet product delivery dates
- Better manage equipment availability and its impacts on the supply chain
- Better forecast sales and be more agile when you get last-minute orders
- Maximize throughput
- Improve drying quality
- Spend less time planning
- Fewer corrective actions to meet sales promises such as unplanned production run changes
- Give a concise overall view of sawing, drying, planing operations to everyone

### **FEATURES**

- End-to-end operational overview
- Operational planning dashboard
- Inventory forecasts
- Kiln scheduler
- Recipe manager
- Shipping scheduler
- Part of PMP TEAMMATE, our mill OS

# BETTER MANAGE TIMBER SUPPLY VARIATIONS AND OPTIMIZE YOUR SUPPLY CHAIN REGARDLESS OF THEM

PMP WESCHEDULE is designed to help you easily deal with the unavoidable timber supply variations. This empowers you to use our software to have an optimal supply chain, regardless of your timber supply. This guarantees the best quality from your available supply, all the time.





# CONSISTENTLY MEET PRODUCT DELIVERY DATES

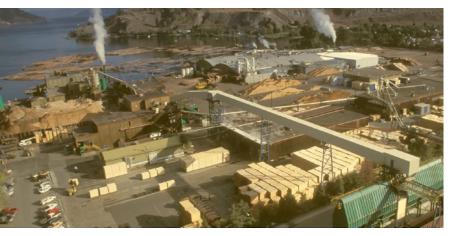
Orders for certain products don't always come in at regular intervals or consistent volumes. When they do come in, they always place a stress on operations. PMP WESCHEDULE offers the flexibility to quickly reorganize production planning and work orders in such a way that you don't disrupt your entire supply chain. Our software also allows you to accurately estimate sales order completion dates, which makes shipping much easier. All this enables the mill to dependably deliver on your sales promises and reduce such overhead as overtime.

# IMPROVE SALES FORECASTS AND AGILITY

Having a thorough understanding of what's in inventory and production gives your sales team the agility to seize unexpected opportunities as they arise—without completely disrupting the entire production schedule. PMP WESCHEDULE is designed to help minimize the number of corrective actions necessary when you unexpectedly have to modify a production run, which also limits disruptions. The software eliminates most of the need for frequent adjustments to product planning by taking inventory and sales orders into account, improving vertical communication within the mill and your ability to deliver on time.



Being able to turn on a dime affords you the flexibility to have a wider product offering, while maintaining a stellar sales record.



## END-TO-END OPERATIONAL VIEW

Having a self-contained overview of every step in your manufacturing process—which you can view quarterly, monthly, weekly, daily, or hourly—gives every stakeholder in your business the necessary information to understand what's in the pipe.

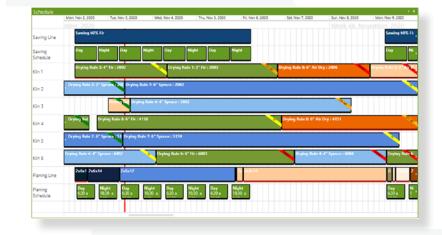
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### **FEATURES**

PMP WESCHEDULE is more than a simple planning tool. It pools information from your entire S&OP chain to give you the control and agility you need to always deliver on time.

#### END-TO-END OPERATIONAL OVERVIEW

This dashboard, displays to everyone with access the current sawing, drying, and planing operational overview. You can adjust the timeline from hourly to quarterly for a granular to a bird's-eye view.



#### KILN SCHEDULING

Use this interface to create drying rules and make sure they are valid according to available inventory. It will also suggest available product combinations, which ensures full kilns every time. This optimizes kiln usage and drying quality.

Loading rule Comment	A Drying Rule 4: 4* Spruce (427 mf	bm available)							• /
Comment									
Start time	11/6/2020 3:00 PM III		End 5	-	11/13/2020 3:00 PM				
Duration	120.00 hrs Previous year:	Nrs (11/3/2020 12:00:00 PM)							
Lot #	3003	and ( I wanted in a second many							
Included in it	wentory Kiln load state Green *								
	and any sum out state and a								
Dryer settings	Poducts selection Track 1 Track 2								
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#### RECIPE MANAGER

Quickly create, modify, and version sawing and planing production recipes according to infeed, desired output, production lines, and line capacity.

Recipe Comment		2x4x10										• /
Instruction												
Start time	11,	6/2020 1	20 AM III			End	time	11/9/2020 7:04 AM				
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Input product	Dutput	product										
										Quick R	her	×
Included Y	ж,	Active Y	Priority T	Qty. max 9	Comment Y	Code 1	Name		Section Y	Length Y	Trimming 7	Frint
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						10KD130020410	2X4X10 STU	D KD-HT SPF	2x4	120	DET	
•	•					10KD210020410	2X4X10 2M	KD-HT SPF	2=4	120	DET	
						10KD300020410N	254X10 3 N	IGS KD-HT SPF	2x4	120	DET	
•	•					1060310020410	2X4X10 STU	D KD-HT SPF	2x4	120	DET	
•						90KD400020410	234310 800	NOMIE KD-HT SPF	2x4	120	DET	
						10KD1300204104	5 2343104 5/8	STUD KD-HT SPF	2x4	108	DET	
						10602100204104	5 2X4X104 5/8	2M KD-HT SPF	2x4	108	DET	
						10KD210020409	2X4X9 2M K	D-HIT SPF	2x4	108	DET	
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#### INVENTORY FORECAST

Having the right inventory data enables you to forecast what you need to fulfill orders right on time.



#### DRYING RECIPE EDITOR

A few clicks is all you need to define all your drying rules according to your kilns, recipes, schedule, and more.

Règle de chargement	🚫 📕 Régle	7: 4 et 6* Sapin	(261 Mpmp dis	ponible)			•
Commentaire							
Heure de début	16/02/2023 1	2:00 III			Heure de fin	21/02/2	2023 02:00
Durée	110	00 hrs Année	précédente :11	0 hrs (20	/11/2022 07:00:00)		
Lot #	4337	Denie	re planineauon	110105	LEW TO EVEL OF MONOY		
				2			
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16(0) 14(0) 12(2) 10	0(5) 9(0) 8(2)			**	V Code V Priorité	V Paquet o	de 🖓 Nb pqts 🖓 Grade 🖓 Éboutage 🖓 Estampe
16(0) 14(0) 12(2) 10					10GR410020616LS	securite	A
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# GO BEYOND CONVENTIONAL REPORTING-PUT YOUR DATA TO WORK

PMP TEAMMATE<sup>™</sup> is a complete solution for your business—whether it's a single or multiple-mill operation.

### TALK TO SALES RIGHT AWAY

INFO@PMPSOLUTIONS.CA

+1 581-891-7677



DRIVING WOOD TRANSFORMATION<sup>™</sup> 300 Dieppe Street Québec (QC) G1N 3M8 CANADA +1 581-891-7677 info@pmpsolutions.ca pmpsolutions.ca

The information in this document is accurate as of its publication. Actual products may differ from those presented herein.

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